

Perfect Binding Layout Dimensions

TEXT SHEETS

Finished-size Books	5.5"x8.5"	Press Sheet Layout	6"x9"	Press Sheet Layout	8.5"x11"	Press Sheet Layout	11"x8.5"	Press Sheet Layout
Run-size Book Blocks	5.6875"x8.75"		6.1875"x9.25		8.6875"x11.25"		11.1875"x8.75"	
Press Sheet Sizes								
8.5"x11	1-up	e	1-up	e	<i>Sheet too small</i>	N/A	<i>Sheet too small</i>	N/A
8.5"x14"	1-up	e	1-up	e	<i>Sheet too small</i>	N/A	<i>Sheet too small</i>	N/A
11"x17"	2-up	f	2-up	f	1-up	e	1-up	e
12"x18"	4-up (a)	g	2-up	f	2-up(a)	f	2-up (a)	f
13"x19"	4-up	g	4-up (a)	g	2-up	f	2-up	f
14"x20"	4-up	g	4-up	g	2-up	f	2-up	f
19x25"	8-up	h	4-up	g	4-up	g	4-up	g
20"x26"	8-up	h	8-up	h	4-up	g	4-up	g
23"x35"	10-up	h	10-up	h	6-up	h	6-up	h
25"x38"	16-up	h	10-up	h	8-up	h	8-up	h
26"x40"	16-up	h	12-up	h	8-up	h	8-up	h
Minimum Margins (b)								
Spine	.75"		.75"		1"		1"	
Face	.375"		.375"		.5"		.5"	
Head	.375"		.375"		.5"		.5"	
Foot	.375"		.375"		.5"		.5"	

COVERS

Finished-size Books	5.5"x8.5"	Press Sheet Layout	6"x9"	Press Sheet Layout	8.5"x11"	Press Sheet Layout	11"x8.5"	Press Sheet Layout
Run-size Covers (c)								
Press Sheet Sizes (d)								
8.5"x11	<i>Sheet too small</i>	N/A	<i>Sheet too small</i>	N/A	<i>Sheet too small</i>	N/A	<i>Sheet too small</i>	N/A
8.5"x14"	<i>Sheet too small</i>	N/A	<i>Sheet too small</i>	N/A	<i>Sheet too small</i>	N/A	<i>Sheet too small</i>	N/A
11"x17"	1-up	e	1-up	e	<i>Sheet too small</i>	N/A	<i>Sheet too small</i>	N/A
12"x18"	2-up (a)	f	1-up	e	1-up (a)	e	<i>Sheet too small</i>	N/A
13"x19"	2-up	f	2-up (a)	f	1-up	e	<i>Sheet too small</i>	N/A
14"x20"	2-up	f	2-up	f	1-up	e	<i>Sheet too small</i>	N/A
20.8125"x29.5	4-up	g	2-up	f	2-up	f	1-up	e
19x25"	4-up	g	2-up	f	2-up	f	2-up	f
20"x26"	4-up	g	4-up	g	2-up	f	2-up	f
23"x35"	4-up	g	4-up	g	2-up	f	2-up	f
25"x38"	8-up	h	4-up	g	4-up	g	4-up	g
26"x40"	8-up	h	4-up	g	4-up	g	4-up	g

LEGEND

- (a) Even though the run-size fits on this size press sheet, the printing device may not be able to print this close to the edge of the sheet.
- (b) These margins are used with "finished-size" book dimensions.
- (c) Run-size cover size based on .25" (1/4") spine thickness.
- (d) Number -up is based on a book block thickness of 150 sheets (leaves) of 60# offset (.0045" per Sheet).
- (e) Center vertically and horizontally when laying out press sheets.
- (f) Center in virtual press sheet halves when laying out press sheets.
- (g) Center in virtual press sheet quadrants when laying out press sheets.
- (h) Use 1/4" vertical and horizontal gutter when laying out press sheets.